Investigation of the effects of household processing on the reduction rate of chlorpyrifos, metalaxyl and diazinon residues in orange fruit

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Summary The effect of the household processing on the reduction rate of chlorpyrifos, metalaxyl and diazinon residues in contaminated oranges has been investigated and the processing factors were determined. The evaluation included validation parameters, matrix effect (ME %), reduction behavior and processing factors (PFs). Validation parameters were successfully applied; the three pesticides showed satisfactory recovery (70–120%) and precision (relative standard deviation - RSD<20%); they also exhibited no matrix effect. The most effective process in the pesticide residues reduction was juicing, followed by pulping while the washing process was less efficient in removing all pesticide residues; sonication showed a high reduction rate with both chlorpyrifos and diazinon. The processing factors (PFs) were generally less than one which indicates that all processes can reduce pesticide residues in oranges. The results could guide the safe and reasonable use of chlorpyrifos, diazinon, and metalaxyl. These processes contribute substantially to reduce consumer exposure to pesticide residues in oranges.

Additional keywords: GC/MS, QuEChERS, matrix effect, oranges, pesticides, Processing Factor

Introduction

Oranges are among the fruits most widely accepted as they are an excellent source of vitamin C, fiber, and antioxidants (Barrose *et al.*, 2012). Analysis of 141 pesticide residues in 31 orange samples from Egypt by Malhat *et al.* (2017) showed 66.7% of them being contaminated with 8 different pesticide residues, including fenpropathrin and chlorpyrifos, which were also detected in this work.

Chlorpyrifos is an organophosphorus insecticide and acaricide that is widely used to combat pests infesting citrus fruits (European Food Safety Authority, 2011; Jardim and Caldas, 2012). Two organophosphorus pesticides, chlorpyrifos (5.3%) and diazinon (10.5%) were found by Iñigo-Núñez *et al.* (2010) in 19 orange juice samples from mar-

kets in Madrid (Spain). Knezevic, *et al.* (2012) studied 103 pesticides (including isomers) in 105 commercial orange samples in Croatia from 2007 to 2009, and diazinon residues were found up to levels of 0.28 mg.kg⁻¹.

Effects of food processing on pesticide residues have been reviewed comprehensively over the last decade (González-Rodríguez *et al.*, 2011) and the literature review shows that most household processing treatments lead to considerable reductions in residue levels in the prepared food, particularly through washing and peeling, fermentation, refrigeration singly or in combination. The behavior of residues in storage and processing can be rationalized in terms of the physico-chemical properties of the pesticide and the nature of the process (Vinita *et al.*, 2013).

Bonnechere *et al.* (2012) studied the processing factors of several pesticides and degradation products in carrots by household and industrial processing, such as washing, peeling, blanching, microwave cooking, pasteurization and sterilization. The levels of six pesticide residues and eight associated degradation products were quantified. The washing step allowed decreasing

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the concentration of residues for all pesticides up to ~ 90%. It was the most effective step to remove pesticide residues from carrots. The second process, peeling, resulted in a reduction comparable to washing. The blanching step, combining heat with a large quantity of water, enhanced the elimination of residues (maximum 50%). After cutting and washing, the residual concentrations were below 5 ppb.

Processing factors (PFs) are the ratio of residue concentrations after processing to those in the raw commodity. PF values greater than 1 indicate an increase in pesticide residue concentrations during processing; PF values less than 1 indicate decreases (Ramezani and Shahriari, 2014). PFs depend on both the crop and the physicochemical properties of pesticides (González-Rodríguez *et al.*, 2011), especially water solubility and the water–octanol partition coefficient (Kow). Pesticides with high water solubility and with low Kow and Koc are mostly transferred to the juice, but those with low solubility and high Kow and Koc are retained on some fruit skins. Peeling and storage were found to be two important processing procedures that may remarkably reduce non-systemic pesticide residues in some fruits and vegetables (Ramezani and Shahriari, 2014; Jiang *et al.*, 2013).

Validation parameters such as sensitivity, linearity, specificity, trueness, precision, limit of detection (LOD), limit of quantitation (LOQ), and matrix effect are commonly evaluated in pesticide residues determination. Chromatographic techniques established that matrix effect is significant when higher than $\pm 20\%$ (Sherif *et al.*, 2016; SANTE/11813/2017). In recent years, it has been essential to use matrix-matched calibration in routine procedure for the analysis of pesticides in food by chromatographic methods to avoid an error caused by the presence of matrix effect (Kwon *et al.* 2012). In previous study, in which the validation of the GC-MS method was the main focus, QuEChERS was employed as a sample preparation technique for the determination of chlorpyrifos and metalaxyl residues in to-

matoes matrices (Hassan *et al.*, 2019).

Lozowicka *et al.* (2016) determined the processing factor (PF) for 16 pesticides processing techniques in strawberries. Washing with ozonized water was demonstrated to be a more effective reduction strategy, displaying percentage ranges from 36.1 to 75.1% compared to washing with tap water (respective ranges fluctuated from 19.8 to 68.1%). Boiling decreased the residues of the most compounds with reductions ranging from 42.8 to 92.9%. Ultrasonic cleaning lowered residues for all analyzed pesticides with removal above 90%. According to Bajwa and Sandhu (2014), ultrasonic cleaning and boiling were the most effective treatments for the reduction of 16 pesticide residues in raw strawberries, resulting in a lower health risk exposure.

The aim of the present study was to evaluate validation parameters, matrix effect and the impact of several processing techniques on the reduction rate of chlorpyrifos, metalaxyl and diazinon pesticide residues on orange fruits.

Materials and Methods

Organic Oranges were bought from BIO COMPANY®, GmbH, Rheinstrasse, Berlin, Germany. Commercial plant protection products were used in artificial contamination of oranges: Ridomil 72 (8% metalaxyl), Helban 48 (48% chlorpyrifos), Basudin 60 EC (diazinon) were purchased from Al-Mukhtar for pesticides and chemicals, Monufia Governorate, Egypt. Metalaxyl (1000 µg/ml) dissolved in acetone was supplied from SPEX-CertiPrep, New Jersey, USA. Chlorpyrifos 1000 µg/mL in methanol, Diazinon 1000 µg/mL in methanol were supplied from Restek, Pennsylvania, USA. Acetonitrile (HPLC grade, assay 99.9%) was obtained from Merck KGaA, Darmstadt, Germany. Hydrogen peroxide solution 31% (Ultrapure), anhydrous Sodium bicarbonate and acetic acid were purchased from Sigma-Aldrich, St. Louis, USA. The QuEChERS kit consisted of extraction packets and dispersive SPE kit suited to

the orange matrix, were purchased from Agilent Technologies, California, USA.

Instruments

The equipment used in processing and sample preparations were: a laboratory Blender (Waring, Stamford, USA), an analytical balance, model ME 104 (Mettler Toledo, Greifensee, Switzerland), a Vortex-mixer, (VELP scientific, Usmate Velate, Italy), centrifuge (BOECO, Hamburg, Germany), and Ultrasonic Tabletop Cleaner, model P 230 (CREST Ultrasonics, Penang, Malaysia).

Extraction and clean-up

The samples were treated according to the QuEChERS methodology [EN 15662: (2008)].

GC-MS analysis

Qualitative and quantitative determination of pesticide residues were performed on a 7890B gas chromatograph coupled to an Agilent 5977A mass detector (Agilent Technologies, Wilmington, USA). The chromatographic analytical conditions are shown in Table 1.

Method validation and matrix effect

The proposed method was validated following the European Commission guideline (SANTE/11813/2017). The parameters assessed were selectivity, specificity, linearity, LOD, LOQ, precision, recovery (trueness) and matrix effect.

The linearity was studied during the construction of the analytical curves obtained using analytical solutions of the mixture of the pesticides prepared in pure solvent and the extract of the orange matrix in the concentration range from 0.001 to 2 mg /L. The studies to evaluate the recovery of the pesticides were made in orange samples devoid of pesticides residues, which were fortified five times with an analytical solution containing the pesticides under study, at two different concentration levels. The study of repeatability of the instrument was evaluated with five injections in the chromatographic system for each level of concentration of the analytical solutions in pure solvent and in the extract of the matrix.

LODs and LOQs have been calculated based on two analytical parameters: the residual standard deviation of the matrix cal-

Table 1. GC/MS instrumental and analytical condition for analysis of metalaxyl, chlorpyrifos and diazinon residues.

Column	Zebtron ZB-5MS Crossbond (30 m, 0.25 mm internal diameter, 0.25 mm film thickness) from Phenomenex®, Torrance, CA, USA.
Inlet	Multimode inlet (MMI) operated in splitless mode
Inlet liner	An Agilent ultra-inert splitless single taper liner with glass wool (p/n 5190-2293)*
Carrier gas	Helium with purity grade 6 for 9 s,
Flow rate	1 mL/min (constant flow mode)
Inlet temperature	250°C
Injection volume	2 µL
Purge flow to split vent	50 mL/min at 0.75 min
Oven temperature program	60°C (1 min), 20°C/min to 170°C (0 min), 5°C/min to 285°C
Mass detector	operated in electron impact (EI) ionization mode at 70 eV.
Scan mode	mass spectra for stock solutions of metalaxyl, chlorpyrifos and diazinon was collected at the rate of 1.5 scans/s over the mass range (m/z) of 40–550
Quantitative measurement	was carried out at Selected ion monitoring SIM mode **
The temperatures of the transfer line, ion source, quadrupole	285°C, 250°C, 150°C

*Zhao and Mao (2011); Zhao (2013). **Refer to Table 3 for settings in detail

ibration curve (σ) and the slope of the calibration curve as in Eq (1) & Eq (2) (Ellison *et al.*, 2000).

$$\text{LOD} = 3.3\sigma/\text{slope} \quad \text{Eq (1)}$$

$$\text{LOQ} = 10\sigma/\text{slope} \quad \text{Eq (2)}$$

The precision of the method was expressed as the relative standard deviation (RSD) for repeatability of 5 replicates of spiked blank orange samples (raw, juice, and pulp) at two concentration levels of 0.03 and 0.5 mg/ kg for metalaxyl, 0.01 and 0.5 mg/ kg for chlorpyrifos and diazinon. The percentage recoveries (R %) for chlorpyrifos, diazinon and metalaxyl were calculated according to the European Commission guideline (SANTE/11813/2017). Acceptable mean recoveries are those within the range of 70–120%.

Matrix effect (ME %) was determined by comparing the slopes obtained from solvent calibration and matrix-matched calibration curves. ME % was calculated according to Guedes *et al.* (2015):

$$\text{ME} = \left[1 - \left(\frac{\text{slope of solvent}}{\text{slope of matrix calibration}} \right) \right] * 100 \quad \text{Eq (3)}$$

Preparation of contaminated samples

Orange fruits were contaminated by immersion into the pesticide's solution. Organic oranges were manually washed in distilled water and dried with filter paper, then

dipped into a dipping solution containing 0.5 g Ridomil WP 72 WP, 2 ml of Helban 48 EC and 2 ml Basudin 60 EC per liter of water to obtain a sufficient quantity of suspension. The samples were immersed for one hour until the pesticide residue levels did not increase. The contaminated oranges were air dried for 24 h at room temperature before processing (Hassan *et al.*, 2019).

Processing treatments

Processing treatments for removal of pesticide residues from contaminated oranges samples are illustrated in Table 2. After each process, three representative replicates were taken from each treatment for residue analysis. After each experiment, the samples were extracted immediately and analyzed, the percentages of reduction were calculated and compared with control.

Processing factors

Processing factors (PFs) were calculated for all transformation steps by a ratio between the pesticide residue concentration (mg kg⁻¹) in the processed commodity and the pesticide residue concentration (mg kg⁻¹) in the raw, non-processed commodity. If a PF is lower than one, it indicates the reduction of a pesticide, while if higher than 1, it indicates a concentration in regulatory practice, regardless of changes in volume or weight for the processed food. (Aurore *et al.*, 2012; Bonnechère *et al.*, 2012). PFs were cal-

Table 2. Processing treatments for removal of pesticide residues from contaminated oranges samples.

Treatment	Description
Peeling & Juicing	Group 1: Pulp Group 2: Juice
Washing	Group 1: washing contaminated oranges with tap water for 10 min Group 2: washing with 10% sodium bicarbonate solution (w/v) for 10 min Group 3: washing with 4% acetic acid solution (v/v) for 10 min Group 4: washing with 1% H ₂ O ₂ solution (v/v)
Sonication in ultrasonic bath (45 kHz) filled with distilled water	Group 1(UB1): sonication for 15 min Group 2(UB2): sonication for 30 min Group 3(UB3): sonication for 60 min

culated with the following equation (Timme and Walz-Tylla, 2004):

$$PF_5 = \frac{\text{Residues in processed product (mg/kg)}}{\text{Residues in raw agricultural commodity (mg/kg)}} \quad \text{Eq (4)}$$

Results and Discussion

Optimization of separation conditions using GC/MS

The presence of matrix interferences from the orange fruit samples was evaluated by monitoring the specific ions for each pesticide at the retention time interval expected for their elution (Table 3). For qualitative analysis a full scan mass spectrum range from 40–550(m/z) was applied (Pano-Farias *et al.*, 2017).

For quantitative pesticide analysis, selected ion monitoring (SIM) mode was used and analyte peaks from both product ions in the extracted ion chromatograms fully overlapped. The monitored ions for each compound were the m/z 137, 152, 153, 304 for diazinon, m/z 132, 105, 142, 192, 297 for metalaxyl and m/z 197, 199, 314 for chlorpyrifos. Pesticides were also identified on the basis of their retention time consistency with the ones acquired by standard and spiked extract solutions injections (chlorpyrifos 14.63 min, diazinon 11.72 min and metalaxyl 13.59 min).

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Analytical method validation parameters

Linearity in solvent and orange matrix extract for metalaxyl, diazinon and chlorpyrifos (Table 4) was acceptable, as indicated by the values of regression coefficient (r^2) that were > 0.99 for all compounds in solvent, and in the matrix (De Sousa *et al.*, 2012; Domínguez *et al.*, 2014). According to the European Commission guideline SANTE/11813/2017, the acceptable RSD should be $\leq 20\%$, where the fit of calibration inspected by calculation of the residuals avoids over-reliance on the correlation coefficient. The ME % (suppression or enhancement) is the signal increase or loss of an analyte in matrix standard solution compared to a matrix-free one. For metalaxyl, chlorpyrifos and diazinon ME % were -14.16, -12.1, -5.48, respectively, categorized by Ferrer *et al.* (2011) as no matrix effect (Table 4). These results were in agreement with the findings reported by Ferrer *et al.* 2011 and Chawla *et al.* (2017).

The analytical method was used to evaluate recovery, precision, LODs and LOQs for determining metalaxyl, chlorpyrifos and di-

Table 3. Optimized MS Parameters of pesticides metalaxyl, chlorpyrifos, diazinon.

Compound	Diagnostic ions (m/z)	Quantification ions (m/z)	Retention time (min)
Metalaxyl	132, 105, 192, 279, 206.1	206.1	13.59 $\pm$ 0.2
Chlorpyrifos	197, 199, 314	314	14.63 $\pm$ 0.2
Diazinon	137, 152, 153, 304	304.1	11.7 $\pm$ 0.2

Table 4. Matrix effect (ME %) and linearity parameters in solvent and orange matrix extract for metalaxyl, diazinon and chlorpyrifos.

Pesticide	Linear range (mg/kg)	Solvent		Matrix match orange		
		Slope	r^2	Slope	r^2	ME%
Metalaxyl	0.03: 2	342610	0.9981	300110	0.9979	-14.16
Chlorpyrifos	0.01: 2	432881	0.9994	386196	0.9990	-12.1
Diazinon	0.01: 2	425793	0.9992	403666	0.9991	-5.48

Regression coefficient (r^2)

azinon residues in orange (Table 5). The obtained LODs and LOQs were based on matrix matched calibration data at low levels of concentrations as we spike blank orange matrix with pesticides at conc. levels 5, 10, 25, 50, 100 mg/kg each in 5 replicates. Subjected to all the method preparation and injection steps, we found the detector response correlating to its concentration (peak area), calculating the average using data analysis function to calculate LOQ and LOD. The LOD and LOQ for metalaxyl were 0.01 mg/kg, and 0.03 mg/kg respectively, while LOD and LOQ for both chlorpyrifos and diazinon were 0.003 mg/kg, and 0.009 mg/kg, respectively.

Before pesticide residue analysis, recovery experiments were carried out on orange fruit, orange juice, and orange pulp. Recovery and precision data are shown in Tables

5 and 6. Residue analysis of the recovery experiments showed that mean recovery percentages were highest in orange fruit than in orange juice and in orange pulp for all pesticides. Also, chlorpyrifos had the highest recovery rates and the lowest RSD % than all pesticides. The recovery percentage (70–120%) and precision of all pesticide residue analyses (RSD $\leq$ 20%) were within the satisfactory limits recommended by the EC guideline SANTE/11813/2017.

Quantification using calibration was performed by means of calibration curves using the peak area of the most intense transition of metalaxyl (m/z 220). Calibration plots were linear, with regression coefficients greater than 0.99. The LOQ of the method were 17 $\mu\text{g kg}^{-1}$ while the LOD were 8.5 $\mu\text{g kg}^{-1}$.

Table 5. Validation parameters for metalaxyl, diazinon and chlorpyrifos in orange fruit.

Orange	Pesticide	LOD ^a	LOQ ^b	Recovery and precision(*n=5)						
				FLc	Whole fruit*		Juice*		Pulp*	
					R% ^d	RSD% ^e	R%	RSD%	R%	RSD%
	Metalaxyl	0.01	0.03	0.03	108.5	10.8	89.6	11.1	99.5	10.5
				0.5	97.7	8.6	88.3	8.3	94.6	9.8
	Chlorpyrifos	0.003	0.009	0.01	114.3	2.7	112.0	4.1	106.8	3.6
				0.5	100.2	3.5	107.0	2.2	103.0	2.8
	Diazinon	0.003	0.009	0.01	99.5	8.3	111.4	5.8	106.3	7.9
				0.5	97.0	6.4	100.5	2.9	102.2	4.8

^aLimit of detection (mg/kg), ^bLimit of quantification (mg/kg), ^cFortification Level,

^dR %: Percentage recovery = CE/CM $\times$ 100;

CE: the experimental concentration, CM: the spiked concentration

^eRelative Standard Deviation, *n: no of replicates

Table 6. Repeatability and Reproducibility (precision) expressed as %RSD of peak areas for spiked samples.

	Repeatability		Reproducibility	
	Level 1	Level 2	Level 1	Level 2
Diazinon	1.51	1.36	8.00	9.07
Chlorpyrifos	1.78	1.82	3.66	5.12
Metalaxyl	3.02	2.71	10.00	11.0

Level 1= 0.01 mg/kg for diazinon and chlorpyrifos, 0.03 mg/kg for metalaxyl;

Level 2= 0.1 mg/kg for all pesticides under study

Physicochemical properties of metalaxyl, diazinon and chlorpyrifos

The behavior of pesticide residues in processing can be rationalized in terms of the physico-chemical properties of the pesticide and the nature of the process (Vidisha and Jaswinder, 2013). Table 7 shows the physicochemical properties of metalaxyl, diazinon and chlorpyrifos. Both diazinon and chlorpyrifos are non-systemic, while metalaxyl is systemic, thus it is absorbed by the plant surface and enters the plant transport system.

Regarding water solubility, it has been shown (Table 7) that pesticides with high water solubility and with low Kow and Koc are mostly transferred to the juice. Those with low solubility and high Kow and Koc are retained on the fruit skin. Peeling and storage were found to be two essential processing procedures that may remarkably reduce non-systemic pesticide residues in some fruits and vegetables (Ling *et al.*, 2011).

Effect of various household processes

The study of the reduction of pesticides during household processes of orange fruit allows calculating the PFs for the tested pesticides, which are necessary to refine the risk assessment of these frequently detected pesticides.

Table 8 shows the reduction of the first treatment by household processes (raw orange, orange juice, and orange pulp) on metalaxyl, chlorpyrifos and diazinon residues. The juicing process was the most ef-

fective process in removing all pesticides; metalaxyl residues were reduced by 95% in orange juice and 93% in orange pulp, while chlorpyrifos and diazinon residues were reduced by 98%, 97% in orange juice and 90%, 86% in orange pulp, respectively.

Washing showed the less efficient removal of all pesticide residues. The residues of metalaxyl after washing with running water were reduced by 26%. Washing with 1% H₂O₂ solution reduced metalaxyl residues by 5%, and the reduction after washing with both 2% baking soda and acetic acid were 2%. The reduction levels for chlorpyrifos and diazinon were 33,29% with 1% H₂O₂, 3,5% with baking soda, and 12,12% with 4% acetic acid. The less efficient removal of metalaxyl residues from orange by washing may be due to the distinct nature of orange peels, the high log Kow values of metalaxyl and its behavior as a systemic pesticide penetrating through the peel into the flesh. On the other hand, both chlorpyrifos and diazinon residues were eliminated from the orange more successfully as non-systemic pesticides, both physically (minor part) and chemically (major part).

Similar to our study, other investigations have shown that there were differences in efficacy of removing individual pesticides from fruits and vegetables by washing. Rani *et al.* (2013) reported that by washing of tomatoes with water, chlorpyrifos residues were reduced by 41 to 44% (Duirk and Collette, 2006). Wanwimolruk *et al.* (2017) reported on the effect of washing with running water on

Table 7. Physicochemical characteristics of pesticides metalaxyl, chlorpyrifos and diazinon.

Pesticide	Category	Mode of action	Molecular Formula	Mwt (g/mol)	SW (mg/l)	log Kow
Metalaxyl	Fungicide	Systematic	C ₁₅ H ₂₁ NO ₄	279.33	8.4 (at 22°C)	1.75
Chlorpyrifos	Insecticide, Acaricide	Non Systematic (Cholinesterase inhibition)	C ₉ H ₁₁ Cl ₃ NO ₃ PS	350.6	1.4 (at 25°C)	4.70
Diazinon	Insecticide, Acaricide, Nematicide	Non-Systematic	C ₁₂ H ₂₁ N ₂ O ₃ PS	304.345	40 (at 25°C)	3.81

Sw: water solubility; Kow: Octanol-Water Partition Coefficient; Mwt: Molecular Weight

Table 8. Residue levels (mg/kg), reduction percentage and experimental processing factors of diazinon, metalaxyl and chlorpyrifos in oranges.

Processing factors	Diazinon			Metalaxyl			Chlorpyrifos		
	C $\pm$ SD*	Re% $\pm$ SD	PF $\pm$ SD	C $\pm$ SD*	Re% $\pm$ SD	PF $\pm$ SD	C $\pm$ SD*	Re% $\pm$ SD	PF $\pm$ SD
Con	4.09 $\pm$ 0.08	-	-	1.98 $\pm$ 0.02	93 $\pm$ 0.51	0.07 $\pm$ 0.01	3.57 $\pm$ 0.073	90 $\pm$ 0.43	0.1 $\pm$ 0.004
Pu	0.57 $\pm$ 0.03	86 $\pm$ 0.60	0.14 $\pm$ 0.01	0.14 $\pm$ 0.01	95 $\pm$ 0.36	0.05 $\pm$ 0.004	0.35 $\pm$ 0.015	98 $\pm$ 0.19	0.02 $\pm$ 0.002
J	0.12 $\pm$ 0.01	97 $\pm$ 0.13	0.03 $\pm$ 0.001	0.09 $\pm$ 0.007	26 $\pm$ 1.27	0.74 $\pm$ 0.013	0.088 $\pm$ 0.007	29 $\pm$ 0.74	0.71 $\pm$ 0.007
W	2.98 $\pm$ 0.08	27 $\pm$ 1.90	0.73 $\pm$ 0.02	1.46 $\pm$ 0.03	5 $\pm$ 1.05	0.95 $\pm$ 0.01	2.53 $\pm$ 0.026	33 $\pm$ 0.71	0.67 $\pm$ 0.007
H ₂ O ₂ 1%	2.90 $\pm$ 0.10	29 $\pm$ 2.44	0.71 $\pm$ 0.02	1.88 $\pm$ 0.021	2 $\pm$ 0.77	0.98 $\pm$ 0.008	2.38 $\pm$ 0.025	3 $\pm$ 0.28	0.97 $\pm$ 0.003
NaHCO ₃ 10%	3.88 $\pm$ 0.11	5 $\pm$ 2.64	0.95 $\pm$ 0.03	1.94 $\pm$ 0.015	2 $\pm$ 0.51	0.98 $\pm$ 0.005	3.46 $\pm$ 0.018	12 $\pm$ 0.86	0.88 $\pm$ 0.009
acetic acid 4%	3.60 $\pm$ 0.10	12 $\pm$ 2.44	0.88 $\pm$ 0.02	1.94 $\pm$ 0.01	15 $\pm$ 0.58	0.85 $\pm$ 0.006	3.14 $\pm$ 0.03	61 $\pm$ 0.28	0.39 $\pm$ 0.003
UB1	2.45 $\pm$ 0.12	40 $\pm$ 2.90	0.60 $\pm$ 0.03	1.68 $\pm$ 0.012	26 $\pm$ 1.17	0.74 $\pm$ 0.012	1.37 $\pm$ 0.01	82 $\pm$ 0.29	0.18 $\pm$ 0.003
UB2	1.02 $\pm$ 0.01	75 $\pm$ 0.14	0.25 $\pm$ 0.001	1.47 $\pm$ 0.023	32 $\pm$ 1.00	0.68 $\pm$ 0.01	0.64 $\pm$ 0.01	96 $\pm$ 0.30	0.04 $\pm$ 0.003
UB2	0.28 $\pm$ 0.03	94 $\pm$ 0.75	0.06 $\pm$ 0.01	1.35 $\pm$ 0.02			0.16 $\pm$ 0.01		

Con: Control, Pu: pulp, J: juice, W: washing with tap water, H₂O₂ 1%: washing with H₂O₂ 1%(v/v), NaHCO₃ 10%: washing with NaHCO₃ 10% (w/v), acetic acid 4%: washing with acetic acid 4%(v/v), UB1: sonication 15min, UB2: sonication 30 min, UB3: sonication 60 min

C: mean concentration of 3 replicates (mg/kg); *number of replicates = 3; SD: Standard division; Re%: Reduction %; PF: Processing Factor

pesticide residue removal from tomatoes, in which both carbofuran and fenobucarb residues were reduced by 58% and 40%, respectively, although without statistical significance ($p > 0.2$). In the same study, cypermethrin and λ -cyhalothrin residues were removed by 27% by washing with running water although there was no significant difference ($p > 0.5$) between the mean concentrations of pesticides after washing vs. unwashed samples. In the study by Andrade *et al.* (2015) in cucumber, washing with water reduced the residues of procymidone by 24%, while 85% was eliminated with the removal of the peel, even though this pesticide is systemic. Chlorpyrifos residues translocated into the internal tissue may not be removed physically and chemically (Pugliese *et al.*, 2004). These disparities in efficacy of washing with water may be due to water solubility of pesticides.

Sonication in the ultrasonic bath was effective in eliminating pesticide residues in orange samples and sonication time (for 15, 30, and 60 min) significantly influenced the effect. Sonication removed 98% and 94% of chlorpyrifos and diazinon residues, respectively, after 60 minutes, while the percentage of reduction reached 82% and 75% after 30 min. Metalaxyl residues were eliminated by 32% after 60 minutes of sonication. Zhang *et al.* (2012) reported that sonication could effectively remove phorate residues in apple juice. Helmy *et al.* (2019) reported that sonication treatment effectively removed chlorpyrifos residues in tomato matrices, but not metalaxyl residues.

Processing factors (PFs)

The processing factors (PFs) for the household processes of oranges, which are necessary to refine the risk assessment of frequently detected pesticides, were lower than one. The lowest PFs were found in juicing (0.05, 0.02, 0.03 in metalaxyl, chlorpyrifos and diazinon, respectively) followed by sonication (0.04 and 0.06, respectively in chlorpyrifos and diazinon). On the other hand, the highest PFs were found in the washing treatments for metalaxyl, ranging from 0.74

to 0.98. The PFs for both chlorpyrifos and diazinon were lower than for metalaxyl in all treatments. The results are in agreement with those previously reported by Ramezani and Shahriari (2015) and Bajwa and Sandhu (2014). We conclude that the status of pesticide residues, mainly related to the physicochemical properties of the pesticides, affects their removal from oranges.

Conclusion

The tested QuEChERS and GC-MS method for the separation of metalaxyl, chlorpyrifos and diazinon in orange fruit was properly validated using orange samples and the results indicate that this method is specific, accurate and reproducible. The expanded uncertainty of the method is acceptable according to SANCO/12495/2011 guideline. The proposed method was also found to be suitable for different kind of orange fruits. The effects of different household processes indicated that the levels of metalaxyl, chlorpyrifos and diazinon residues can be reduced significantly by juicing, followed by peeling and sonication. The percentage reduction was lower in metalaxyl than in chlorpyrifos. The less efficient removal of metalaxyl residues from orange by washing may be due to the distinct nature of orange. All pesticides showed no matrix effect. The PF values for all treatments were lower than one, with the lowest for juicing, followed by sonication in all of pesticides. The household processes can substantially contribute to reduce consumer exposure to pesticides.

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Διερεύνηση της επίδρασης διαφόρων μεθόδων οικιακής επεξεργασίας στη μείωση των υπολειμμάτων chlorpyrifos, metalaxyl και diazinon σε καρπούς πορτοκαλιάς

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Περίληψη Εξετάστηκε η επίδραση διαφόρων μεθόδων οικιακής επεξεργασίας στη μείωση των υπολειμμάτων chlorpyrifos, metalaxyl και diazinon σε καρπούς πορτοκαλιάς και προσδιορίστηκαν οι συ-

ντελεστές επεξεργασίας. Η αξιολόγηση περιελάμβανε παραμέτρους επικύρωσης της αναλυτικής μεθόδου συμπεριλαμβανομένης της επίδρασης μήτρας, τη συμπεριφορά μείωσης των υπολειμμάτων, και τους συντελεστές επεξεργασίας. Σε ότι αφορά τις παραμέτρους επικύρωσης της αναλυτικής μεθόδου, η ανάκτηση των τριών δραστικών ήταν ικανοποιητική (70–120%), όπως και η ακρίβεια (σχετική τυπική απόκλιση - RSD <20%), ενώ δεν παρουσιάστηκε επίδραση μήτρας. Η πιο αποτελεσματική επεξεργασία στη μείωση των υπολειμμάτων ήταν η χυμοποίηση, ακολουθούμενη από την πολτοποίηση ενώ η διαδικασία του πλυσίματος των καρπών ήταν λιγότερο αποτελεσματική στην απομάκρυνση των υπολειμμάτων όλων των δραστικών. Η κατεργασία με υπερήχους έδειξε υψηλό ποσοστό μείωσης τόσο στο chlorpyrifos όσο και στο diazinon. Οι συντελεστές επεξεργασίας ήταν γενικά μικρότεροι της μονάδας, γεγονός που υποδηλώνει ότι όλες οι διεργασίες μπορούν να μειώσουν τα υπολείμματα των εν λόγω δραστικών στα πορτοκάλια. Τα αποτελέσματα είναι χρήσιμα για την ασφαλή και ορθολογική χρήση των chlorpyrifos, diazinon και metalaxyl. Οι πρακτικές που μελετήθηκαν μπορούν να συμβάλλουν ουσιαστικά στη μείωση της έκθεσης των καταναλωτών σε υπολείμματα φυτοπροστατευτικών προϊόντων στα πορτοκάλια.

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